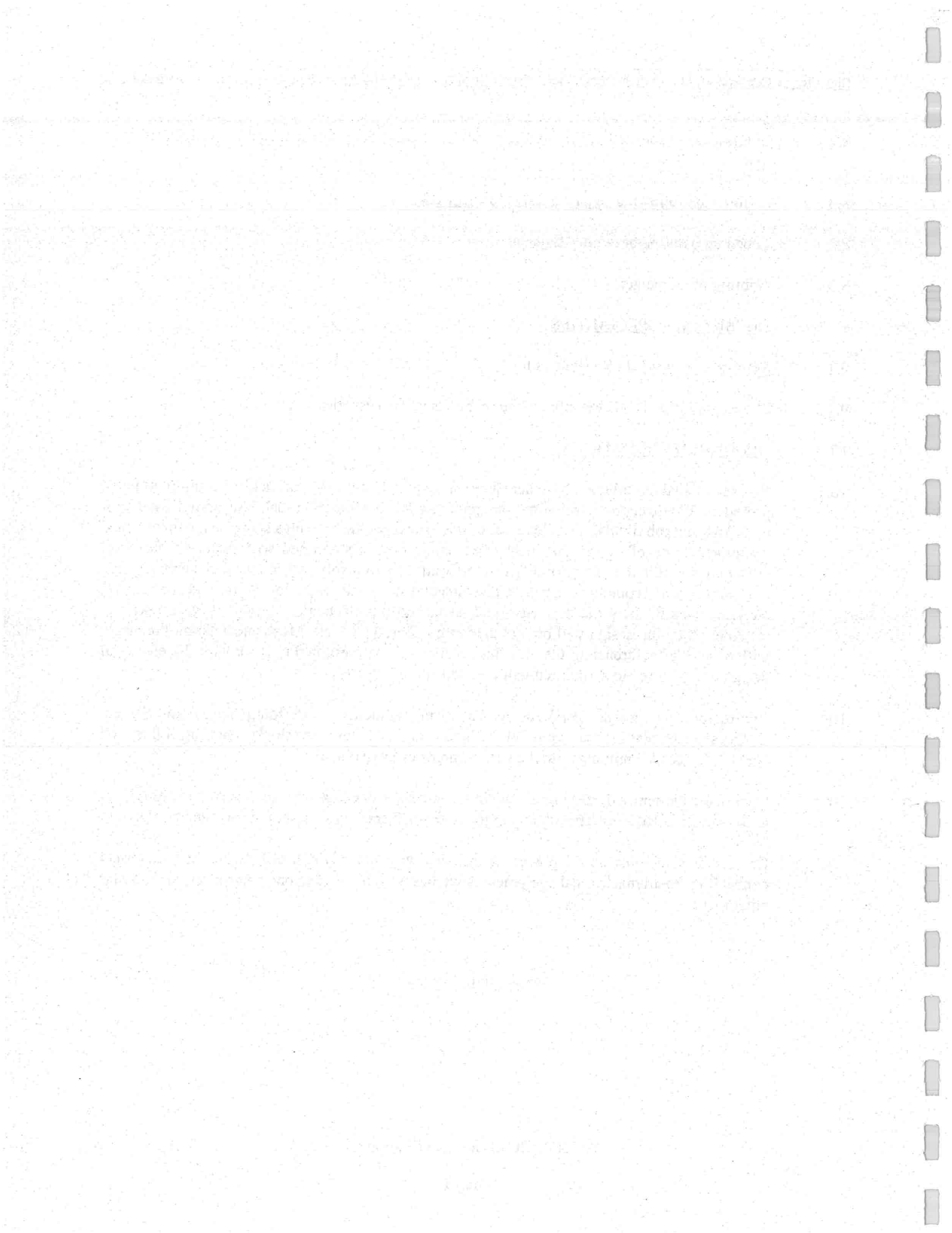


Building Code - Plumbing.

- 3.1.5 Electrical Equipment Spaces: Do not run piping through transformer vaults and other electrical, communications, or data equipment spaces and enclosures unless shown. Install drip pan under piping that must run through electrical spaces.
- 3.1.5.1 Cut pipe from measurements taken at the site, not from drawings. Keep pipes free of contact with building construction and installed work.
- 3.2 Piping System Joints: Provide joints of the type indicated in each piping system.
- 3.2.1 Solder copper tube-and-fitting joints where indicated, in accordance with ASTM B 828. Cut tube ends squarely, ream to full inside diameter, and clean outside of tube ends and inside of fittings. Apply non-acid type solder flux to joint areas of both tubes and fittings in accordance with ASTM B 813. Insert tube full depth into fitting, and solder in manner which will draw solder full depth and circumference of joint. Solder shall conform to ASTM B 32 and shall be lead free. Wipe excess solder from joint before it hardens.
- 3.2.2 Thread pipe in accordance with ANSI B1.20.1; cut threads full and clean using sharp dies. Ream threaded ends to remove burrs and restore full inside diameter. Apply pipe joint compound, or pipe joint tape (Teflon) where recommended by pipe/fitting manufacturer, on male threads at each joint and tighten joint to leave not more than 3 threads exposed. Paint exposed threads to retard rusting.
- 3.2.3 Plastic Pipe Joints: Comply with manufacturer's instructions and recommendations, and with applicable industry standards.
- 3.2.3.1 Solvent-cemented joints shall be made in accordance with ASTM D-2235 and ASTM F-402.
- 3.2.4 Cast-Iron Joints: Tightly pack joint with joint packing material. Do not permit packing to enter bore of finished joint. Clean joint after packing. Fill remaining joint space with one pouring of lead to indicated minimum depth measured from face of bell. After lead has cooled, calk joint tightly by use of hammer and calking iron. If using compression joints, comply with manufacturer's installation instruction using gaskets and lubricant furnished specifically for this duty.
- 3.2.5 Hubless Cast-Iron Joints: Comply with coupling manufacturer's installation instructions.
- 3.3 Piping Installation
- 3.3.1 Install piping to allow for expansion and contraction.
- 3.3.2 Isolate all copper tubing from steel and concrete by wrapping the pipe at the contact point, and for one inch on each side, with at least two layers of plastic electrical tape. Isolate all copper tubing installed in block walls with a continuous plastic sleeve.
- 3.3.3 Underground Piping:

- 2.4.1.3 DWV Copper Tube: ASTM B306.
- 2.4.2 Fittings:
 - 2.4.2.1 Wrought-Copper Solder-Joint Fittings: ANSI B16.22.
 - 2.4.2.2 Copper Tube Unions: Provide standard products recommended by manufacturer for use in service indicated.
 - 2.4.2.3 Wrought-Copper Solder-Joint Drainage Fittings: ANSI B16.29.
 - 2.4.2.4 Cast-Copper Flared Tube Fittings: ANSI B16.26.
- 2.5 Steel Pipes and Pipe Fittings
 - 2.5.1 Pipes:
 - 2.5.1.1 Black or Galvanized Steel Pipe: ASTM A53, ASTM A795, ASTM 135.
 - 2.5.2 Pipe Fittings:
 - 2.5.2.1 Threaded Malleable Iron: ANSI B16.3; plain or galvanized as indicated.
 - 2.5.2.2 Malleable Iron Threaded Unions: ANSI B16.39; selected by installer for proper piping fabrication and service requirements including style, end connections, and metal-to-metal seats (iron, bronze or brass); plain or galvanized as indicated.
 - 2.5.2.3 Threaded Pipe Plugs: ANSI B16.14.
 - 2.5.2.4 Steel Flanges/Fittings: ANSI B16.5, including bolting and gasketing.
 - 2.5.2.5 Wrought-Steel Buttwelding Fittings: ANSI B16.9, except ANSI B16.28 for short radius elbows and returns, rated to match connected pipe.
 - 2.5.2.6 Pipe Nipples: Fabricated from same pipe as used for connected pipe; except do not use less than schedule 80 pipe where length remaining unthreaded is less than 1 ½ inches, and where pipe size is less than 1 ½ inches, and do not thread nipples full length (no close-nipples).
- 2.6 Plastic Pipes and Fittings:
 - 2.6.1 Pipes:
 - 2.6.1.1 PVC DWV Pipe: ASTM D-2665, Schedule 40.
 - 2.6.2 Fittings:
 - 2.6.2.1 PVC Solvent Cement: ASTM D-2564.



- 4.1.2 Installation of access doors in walls.

5 DIVISION 5 - METALS

- 5.1 Refer to Division 5, Metals for:

- 5.1.1 Framing openings for mechanical equipment.

- 5.2 The following is part of Division 15 work.

- 5.2.1 Supports for mechanical work.

6 DIVISION 7 - THERMAL AND MOISTURE PROTECTION

- 6.1 Refer to Division 7, Thermal and Moisture Protection for:

- 6.1.1 Installation of all roof curbs and roof supports for mechanical work.

- 6.1.2 Caulking and waterproofing of all wall and roof mounted mechanical work.

- 6.1.3 Providing all roof curbs and all vent flashing for metal roofs.

- 6.2 The following is part of Division 15 work, complying with the requirements of Division 7.

- 6.2.1 Fire barrier penetration seals.

7 DIVISION 8 - DOORS AND WINDOWS

- 7.1 Refer to Division 8, Doors & Windows for:

- 7.1.1 Installation of all door grilles.

- 7.1.2 Providing all undercuts

8 DIVISION 9 - FINISHES

- 8.1 Refer to Division 9, Finishes for:

- 8.1.1 Painting exposed ductwork, piping, and equipment.

- 8.1.2 Painting structural metal and concrete for mechanical work.

- 8.1.3 Painting door grilles and access panels.

- 8.1.4 Painting color-coded mechanical work indicated for continuous painting. See color schedule in Division 15 section, "Mechanical Identification".

- 8.1.5 Installation of access doors in gypsum drywall.

standards, including the latest addenda and amendments, to the extent referenced:

- 3.1 Underwriters' Laboratories (UL)
- 3.2 American National Standards Institution (ANSI)
- 3.3 American Society of Testing Materials (ASTM)
- 3.4 National Fire Protection Association (NFPA)
- 3.5 National Electrical Manufacturers Association (NEMA)
- 3.6 Air Conditioning and Refrigeration Institute (ARI)
- 3.7 Sheet Metal and Air Conditioning Contractors' National Association (SMACNA)
- 3.8 American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE)
- 3.9 Air Movement and Control Association (AMCA)

END OF SECTION

THE UNIVERSITY OF CHICAGO PRESS

1963

CHICAGO, ILLINOIS

U.S.A. AND CANADA

PRINTED IN GREAT BRITAIN

BY THE UNIVERSITY OF CHICAGO PRESS

100 SOUTH DEARBORN STREET

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- 3.13.1 Punch List: Submit written confirmation that all punch lists have been checked and the required work completed.
- 3.13.2 Instructions: At completion of the work, provide a competent and experienced person who is thoroughly familiar with project, for one day to instruct permanent operating personnel in operation of equipment and control systems. This is in addition to any specific equipment operation and maintenance training.
- 3.13.3 Operation and Maintenance Manuals: Furnish four complete manuals bound in ring binders with Table of Contents, organized, and tabbed by specification section. Manuals shall contain:
- Detailed operating instructions and instructions for making minor adjustments.
 - Complete wiring and control diagrams.
 - Routine maintenance operations.
 - Manufacturer's catalog data, service instructions, and parts lists for each piece of operating equipment.
 - Copies of approved submittals.
 - Copies of all manufacturer's warranties.
 - Copies of test reports and verification submittals.
- 3.13.4 Record Drawings: Submit record drawings and Revit central file.
- 3.13.5 Test and Balance Report: Submit four certified copies. The Report shall be submitted for review prior to the Substantial Completion Inspection unless otherwise required by Division 1.
- 3.13.6 Acceptance will be made on the basis of tests and inspections of job. A representative of firm that performed test and balance work shall be in attendance to assist. Contractor shall furnish necessary mechanics to operate system, make any necessary adjustments and assist with final inspection.

features to be added to the substituted products (or to have the substituted products replaced) at the Contractor's expense.

3 EXECUTION

3.1 Workmanship: All materials and equipment shall be installed and completed in a first-class workmanlike manner and in accordance with the best modern methods and practice. Any materials installed which do not present an orderly and reasonably neat and/or workmanlike appearance, or do not allow adequate space for maintenance, shall be removed and replaced when so directed by the Architect/Engineer.

3.2 Coordination:

3.2.1 The Contractor shall be responsible for full coordination of the mechanical systems with shop drawings of the building construction so the proper openings and sleeves or supports are provided for piping, ductwork, or other equipment passing through slabs or walls.

3.2.2 Any additional steel supports required for the installation of any mechanical equipment, piping, or ductwork shall be furnished and installed under the section of the specifications requiring the additional supports.

3.2.3 It shall be the Contractor's responsibility to see that all equipment such as valves, dampers, filters and such other apparatus or equipment that may require maintenance and operation are made easily accessible, regardless of the diagrammatic location shown on the drawings.

3.2.4 All connections to fixtures and equipment shown on the drawings shall be considered diagrammatic unless otherwise indicated by detail. The actual connections shall be made to fully suit the requirements of each case and adequately provide for expansion and servicing.

3.2.5 The Contractor shall protect equipment, material, and fixtures at all times. He shall replace all equipment, material, and fixtures which are damaged as a result of inadequate protection.

3.2.6 Prior to starting and during progress of work, examine work and materials installed by others as they apply to work in this division. Report conditions which will prevent satisfactory installation.

3.2.7 Start of work will be construed as acceptance of suitability of work of others.

3.3 Interruption of Service: Before any equipment is shut down for disconnecting or tie-ins, arrangements shall be made with the Architect/Engineer and this work shall be done at the time best suited to the Owner. This will typically be on weekends and/or holidays and/or after normal working hours. Services shall be restored the same day unless prior arrangements are made. All overtime or premium costs associated with this work shall be included in the base bid.

3.4 Phasing: Provide all required temporary valves, piping, ductwork, equipment and devices as required. Maintain temporary services to areas as required. Remove all temporary material and equipment on completion of work unless Engineer concurs that such material and equipment would be beneficial to the Owner on a permanent basis.

- 1.9.4 Submit shop drawings as called for in other sections after award of the contract and before any material is ordered or fabricated. Shop drawings shall consist of plans, sections, elevations and details to scale (not smaller than 1/4" per foot), with dimensions clearly showing the installation. Direct copies of small scale project drawings issued to the Contractor are not acceptable. Drawings shall take into account equipment furnished under other sections and shall show space allotted for it. Include construction details and materials.
- 1.10 Test Reports and Verification Submittals: Submit test reports, certifications and verification letters as called for in other sections. Contractor shall coordinate the required testing and documentation of system performance such that sufficient time exists to prepare the reports, submit the reports, review the reports and take corrective action within the scheduled contract time.
- 1.11 O&M Data Submittals: Submit Operation and Maintenance data as called for in other sections. When a copy of approval submittals is included in the O&M Manual, only the final "Approved" or "Approved as Noted" copy shall be used. Contractor shall organize these data in the O&M Manuals tabbed by specification number. Prepare O&M Manuals as required by Division 1 and as described herein. Submit manuals at the Substantial Completion inspection.
- 2 PRODUCTS
- 2.1 All materials shall be new or Owner-supplied reused as shown on the drawings, the best of their respective kinds, suitable for the conditions and duties imposed on them at the building and shall be of reputable manufacturers. The description, characteristics, and requirements of materials to be used shall be in accordance with qualifying conditions established in the following sections.
- 2.2 Equipment and Materials:
- 2.2.1 Shall be new and the most suitable grade for the purpose intended. Equipment furnished under this division shall be the product of a manufacturer regularly engaged in the manufacture of such items for a period of three years. Where practical, all of the components shall be products of a single manufacturer in order to provide proper coordination and responsibility. Where required, Contractor shall furnish proof of installation of similar units or equipment.
- 2.2.2 Each item of equipment shall bear a name plate showing the manufacturer's name, trade name, model number, serial number, ratings and other information necessary to fully identify it. This plate shall be permanently mounted in a prominent location and shall not be concealed, insulated or painted.
- 2.2.3 The label of the approving agency, such as UL, IBR, ASME, ARI, AMCA, by which a standard has been established for the particular item shall be in full view.
- 2.2.4 The equipment shall be essentially the standard product of a manufacturer regularly engaged in the production of such equipment and shall be a product of the manufacturer's latest design.
- 2.2.5 A service organization with personnel and spare parts shall be available within two hours for each type of equipment furnished.

- 1.7.1 The intent of the drawings and specifications is to obtain a complete and satisfactory installation. Separate divisional drawings and specifications shall not relieve the Contractor from full compliance of work indicated on any of the drawings or in any section of the specifications.
- 1.7.2 Verify all field dimensions and locations of equipment to insure close, neat fit with other trades' work. Make use of all contract documents and approved shop drawings to verify exact dimension and locations.
- 1.7.3 Coordinate work in this division in proper sequence to insure that the total work is completed within contract time schedule and with a minimum cutting and patching.
- 1.7.4 Locate all apparatus symmetrical with architectural elements. Install to exact height and locations when shown on architectural drawings. When locations are shown only on mechanical drawings, be guided by architectural details and conditions existing at job and correlate this work with that of others.
- 1.7.5 Install work as required to fit structure, avoid obstructions, and retain clearance, headroom, openings and passageways. Cut no structural members without written approval.
- 1.7.6 Carefully examine any existing conditions, piping, and premises. Compare drawings with existing conditions. Report any observed discrepancies. It shall be the Contractor's responsibility to properly coordinate the work and to identify problems in a timely manner. Written instructions will be issued to resolve discrepancies.
- 1.7.7 Because of the small scale of the drawings, it is not possible to indicate all offsets and fittings or to locate every accessory. Drawings are essentially diagrammatic. Study carefully the sizes and locations of structural members, wall and partition locations, trusses, and room dimensions and take actual measurements on the job. Locate piping, ductwork, equipment and accessories with sufficient space for installing and servicing. Contractor is responsible for accuracy of his measurements and for coordination with all trades. Contractor shall not order materials or perform work without such verification. No extra compensation will be allowed because field measurements vary from the dimensions on the drawings. If field measurements show that equipment or piping will not fit, the Architect/Engineer shall be consulted. Remove and relocate, without additional compensation, any item that is installed and is later found to encroach on space assigned to another use.
- 1.8 Guarantee:
- 1.8.1 The Contractor shall guarantee labor, materials and equipment for a period of one (1) year from Substantial Completion, or from Owner's occupancy, whichever is earlier. Contractor shall make good any defects and shall include all necessary adjustments to and replacement of defective items without expense to the Owner.
- 1.8.2 Owner reserves right to make emergency repairs as required to keep equipment in operation without voiding Contractor's Guarantee Bond nor relieving Contractor of his responsibilities during guarantee period.
- 1.9 Approval Submittals:

- B. Roof Ventilators: After completing installation, including work by other trades, lubricate, test, and adjust units to operate easily and be free of warp, twist, or distortion as needed to provide fully functioning units.

3.11 CLEANING AND PROTECTION

- A. Repair damaged galvanized coatings on galvanized items with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Touchup Painting: After erection, promptly clean, prepare, and prime or reprime field connections, rust spots, and abraded surfaces of prime-painted structural framing and accessories.
 - 1. Clean and prepare surfaces by SSPC-SP 2, "Hand Tool Cleaning," or by SSPC-SP 3, "Power Tool Cleaning."
 - 2. Apply a compatible primer of same type as shop primer used on adjacent surfaces.
- C. Touchup Painting: Cleaning and touchup painting are specified in Division 9 painting Sections.
- D. Metal Panels: Remove temporary protective coverings and strippable films, if any, as metal panels are installed. On completion of metal panel installation, clean finished surfaces as recommended by metal panel manufacturer. Maintain in a clean condition during construction.
 - 1. Replace metal panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.
- E. Doors and Frames: Immediately after installation, sand rusted or damaged areas of prime coat until smooth and apply touchup of compatible air-drying primer.
 - 1. Immediately before final inspection, remove protective wrappings from doors and frames.

END OF SECTION 13125

- B. Metal Wall Panels: Install metal wall panels on exterior side of girts. Attach metal wall panels to supports with fasteners as recommended by manufacturer.

3.7 THERMAL INSULATION INSTALLATION

- A. General: Install insulation concurrently with metal panel installation, in thickness indicated to cover entire surface, according to manufacturer's written instructions.
 - 1. Set vapor-retarder-faced units with vapor retarder toward warm side of construction unless otherwise indicated. Do not obstruct ventilation spaces except for firestopping.
 - 2. Tape joints and ruptures in vapor retarder, and seal each continuous area of insulation to the surrounding construction to ensure airtight installation.
- B. Blanket Roof Insulation: Comply with the following installation method:
 - 1. Over-Framing Installation: Extend insulation and vapor retarder over and perpendicular to top flange of secondary framing. Hold in place by metal roof panels fastened to secondary framing.
 - 2. Retainer Strips: Install retainer strips at each longitudinal insulation joint, straight and taut, nesting with secondary framing to hold insulation in place.

3.8 DOOR AND FRAME INSTALLATION

- A. General: Install doors and frames plumb, rigid, properly aligned, and securely fastened in place according to manufacturers' written instructions. Coordinate installation with wall flashings and other components. Seal perimeter of each door frame with elastomeric sealant used for metal wall panels.
- B. Personnel Doors and Frames: Install doors and frames according to SDI A250.8. Fit non-fire-rated doors accurately in their respective frames, with the following clearances:
 - 1. Between Doors and Frames at Jambs and Head: 1/8 inch (3 mm).
 - 2. Between Edges of Pairs of Doors: 1/8 inch (3 mm).
 - 3. At Door Sills with Threshold: 3/8 inch (9.5 mm).

3.9 ACCESSORY INSTALLATION

- A. General: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.
 - 1. Install components required for a complete metal roof panel assembly, including trim, copings, ridge closures, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.

3.4 METAL PANEL INSTALLATION, GENERAL

- A. Examination: Examine primary and secondary framing to verify that structural-panel support members and anchorages have been installed within alignment tolerances required by manufacturer.
 - 1. Examine roughing-in for components and systems penetrating metal panels, to verify actual locations of penetrations relative to seams before metal panel installation.
- B. General: Anchor metal panels and other components of the Work securely in place, with provisions for thermal and structural movement.
 - 1. Field cut metal panels as required for doors, windows, and other openings. Cut openings as small as possible, neatly to size required, and without damage to adjacent metal panel finishes.
 - a. Field cutting of metal panels by torch is not permitted unless approved in writing by manufacturer.
 - 2. Install metal panels perpendicular to structural supports unless otherwise indicated.
 - 3. Flash and seal metal panels with weather closures at perimeter of openings and similar elements. Fasten with self-tapping screws.
 - 4. Locate and space fastenings in uniform vertical and horizontal alignment.
 - 5. Locate metal panel splices over, but not attached to, structural supports with end laps in alignment.
 - 6. Lap metal flashing over metal panels to allow moisture to run over and off the material.
- C. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with corrosion-resistant coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by metal roof panel manufacturer.
- D. Joint Sealers: Install gaskets, joint fillers, and sealants where indicated and where required for weatherproof performance of metal panel assemblies. Provide types of gaskets, fillers, and sealants indicated; or, if not indicated, provide types recommended by metal panel manufacturer.
 - 1. Seal metal panel end laps with double beads of tape or sealant the full width of panel. Seal side joints where recommended by metal panel manufacturer.
 - 2. Prepare joints and apply sealants to comply with requirements in Division 7 Section "Joint Sealants."

3.5 METAL ROOF PANEL INSTALLATION

- A. General: Provide metal roof panels of full length from eave to ridge unless otherwise indicated or restricted by shipping limitations.

- E. Metal Panels: Fabricate and finish metal panels at the factory to greatest extent possible, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements. Comply with indicated profiles and with dimensional and structural requirements.
 - 1. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of metal panel.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with erector present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Before erection proceeds, survey elevations and locations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments to receive structural framing, with erector present, for compliance with requirements and metal building system manufacturer's tolerances.
- C. Proceed with erection only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean and prepare surfaces to be painted according to manufacturer's written instructions for each particular substrate condition.
- B. Provide temporary shores, guys, braces, and other supports during erection to keep structural framing secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural framing, connections, and bracing are in place unless otherwise indicated.

3.3 ERECTION OF STRUCTURAL FRAMING

- A. Erect metal building system according to manufacturer's written erection instructions and erection drawings.
- B. Do not field cut, drill, or alter structural members without written approval from metal building system manufacturer's professional engineer.
- C. Set structural framing accurately in locations and to elevations indicated, according to AISC specifications referenced in this Section. Maintain structural stability of frame during erection.
- D. Base Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.

- E. Gutters: Formed from 0.022-inch (0.56-mm) nominal-thickness, metallic-coated steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating; finished to match roof fascia and rake trim. Match profile of gable trim, complete with end pieces, outlet tubes, and other special pieces as required. Fabricate in minimum 96-inch- (2438-mm-) long sections, sized according to SMACNA's "Architectural Sheet Metal Manual."
1. Gutter Supports: Fabricated from same material and finish as gutters.
- F. Downspouts: Formed from 0.022-inch (0.56-mm) nominal-thickness, zinc-coated (galvanized) steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating; finished to match metal wall panels. Fabricate in minimum 10-foot- (3-m-) long sections, complete with formed elbows and offsets.
1. Mounting Straps: Fabricated from same material and finish as gutters.
- G. Roof Ventilators: Gravity type, complete with hardware, flashing, closures, and fittings.
1. Continuous or Sectional-Ridge Type: Factory-engineered and -fabricated, continuous unit; fabricated from 0.022-inch (0.56-mm) nominal-thickness, metallic-coated steel sheet or aluminum-zinc alloy-coated steel sheet prepainted with coil coating; finished to match metal roof panels. Fabricated in minimum 10-foot- (3-m-) long sections. Provide throat size and total length indicated, complete with side baffles, ventilator assembly, end caps, splice plates, and reinforcing diaphragms.
 - a. Bird Screening: Galvanized steel, 1/2-inch- (13-mm-) square mesh, 0.041-inch (1.04-mm) wire; or aluminum, 1/2-inch- (13-mm-) square mesh, 0.063-inch (1.6-mm) wire.
 - b. Throat Size: 9 or 12 inches (229 or 305 mm), as standard with manufacturer, and as required to comply with ventilation requirements.
- H. Materials:
1. Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide fasteners with heads matching color of materials being fastened by means of plastic caps or factory-applied coating.
 - a. Fasteners for Metal Roof Panels: Self-drilling or self-tapping, zinc-plated, hex-head carbon-steel screws, with a stainless-steel cap or zinc-aluminum-alloy head and EPDM sealing washer.
 - b. Fasteners for Metal Wall Panels: Self-drilling or self-tapping, zinc-plated, hex-head carbon-steel screws.
 - c. Fasteners for Flashing and Trim: Blind fasteners or self-drilling screws with hex washer head.
 - d. Blind Fasteners: High-strength aluminum or stainless-steel rivets.
 2. Corrosion-Resistant Coating: Cold-applied asphalt mastic, compounded for 15-mil (0.4-mm) dry film thickness per coat. Provide inert-type noncorrosive

- C. Vapor-Retarder Tape: Pressure-sensitive tape of type recommended by vapor-retarder manufacturer for sealing joints and penetrations in vapor retarder.

2.8 DOORS AND FRAMES

- A. Swinging Personnel Doors and Frames: Metal building system manufacturer's standard doors and frames; prepared and reinforced at strike and at hinges to receive factory- and field-applied hardware according to BHMA A156 Series.

1. Steel Doors: 1-3/4 inches (44 mm) thick; fabricated from 0.040-inch (1.02-mm) nominal-thickness, metallic-coated steel face sheets; of seamed, hollow-metal construction; with 0.064-inch (1.63-mm) nominal-thickness, inverted metallic-coated steel channels welded to face sheets at top and bottom of door.
 - a. Design: Flush panel.
 - b. Core: Kraft honeycomb with U-factor rating of at least 0.47 Btu/sq. ft. x h x deg F (2.67 W/sq. m x K).
2. Steel Frames: Fabricate 2-inch- (51-mm-) wide face frames from 0.064-inch (1.63-mm) nominal-thickness, metallic-coated steel sheet.
 - a. Type: Factory welded.
3. Fabricate concealed stiffeners, reinforcement, edge channels, and moldings from either cold- or hot-rolled steel sheet.
4. Hardware: As specified in Division 8 Section "Door Hardware"
5. Anchors and Accessories: Manufacturer's standard units, galvanized according to ASTM A 123/A 123M.
6. Fabrication: Fabricate doors and frames to be rigid; neat in appearance; and free from defects, warp, or buckle. Provide continuous welds on exposed joints; grind, dress, and make welds smooth, flush, and invisible.

B. Materials:

1. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with G60 (Z180) zinc (galvanized) or A60 (ZF180) zinc-iron-alloy (galvannealed) coating designation.

C. Finishes for Personnel Doors and Frames:

1. Factory-Applied Paint Finish: Manufacturer's standard, complying with SDI A250.3 for performance and acceptance criteria.
 - a. Color and Gloss: As selected by Architect from manufacturer's full range.

2.9 ACCESSORIES

- A. General: Provide accessories as standard with metal building system manufacturer and as specified. Fabricate and finish accessories at the factory to greatest extent

8. Threaded Rods: ASTM A 193/A 193M.
 - a. Nuts: ASTM A 563 (ASTM A 563M) hex carbon steel.
 - b. Washers: ASTM F 436 (ASTM F 436M) hardened carbon steel.
 - c. Finish: Hot-dip zinc coating, ASTM A 153/A 153M, Class C.
- G. Finish: Factory primed. Apply specified primer immediately after cleaning and pretreating.
 1. Apply primer to primary and secondary framing to a minimum dry film thickness of 1 mil (0.025 mm).
 - a. Prime secondary framing formed from uncoated steel sheet to a minimum dry film thickness of 0.5 mil (0.013 mm) on each side.
 2. Prime galvanized members with specified primer after phosphoric acid pretreatment.
 3. Primer: SSPC-Paint 15, Type I, red oxide.

2.5 METAL ROOF PANELS

- A. Vertical-Rib, Standing-Seam Metal Roof Panels: Formed with vertical ribs at panel edges and intermediate stiffening ribs symmetrically spaced between ribs; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels and engaging opposite edge of adjacent panels.
 1. Material: Zinc-coated (galvanized) 0.034-inch (0.86-mm) nominal thickness.
 - a. Exterior Finish: Fluoropolymer.
 - b. Color: As selected by Architect from manufacturer's full range.
 2. Clips: Manufacturer's standard, floating type to accommodate thermal movement; fabricated from zinc-coated (galvanized) steel sheet.
 3. Joint Type: Mechanically seamed, folded according to manufacturer's standard.
 4. Panel Coverage: 16 inches (406 mm).
 5. Panel Height: 2 inches (51 mm).
- B. Materials:
 - a. Zinc-Coated (Galvanized) Steel Sheet: ASTM A 653/A 653M, G90 (Z275) coating designation; structural quality.
 - b. Surface: Smooth, flat finish.
- C. Finishes:
 1. Exposed Coil-Coated Finish:
 - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.

2. End-Wall Rafters: C-shaped, cold-formed, structural-steel sheet; or I-shaped sections fabricated from shop-welded, built-up steel plates or structural-steel shapes.
- C. Secondary Framing: Manufacturer's standard secondary framing, including purlins, girts, eave struts, flange bracing, base members, gable angles, clips, headers, jambs, and other miscellaneous structural members. Unless otherwise indicated, fabricate framing from either cold-formed, structural-steel sheet or roll-formed, metallic-coated steel sheet, prepainted with coil coating, to comply with the following:
1. Purlins: C- or Z-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes; minimum 2-1/2-inch- (64-mm-) wide flanges.
 - a. Depth: As needed to comply with system performance requirements.
 2. Girts: C- or Z-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes. Form ends of Z-sections with stiffening lips angled 40 to 50 degrees from flange, with minimum 2-1/2-inch- (64-mm-) wide flanges.
 - a. Depth: As required to comply with system performance requirements.
 3. Eave Struts: Unequal-flange, C-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes; to provide adequate backup for metal panels.
 4. Flange Bracing: Minimum 2-by-2-by-1/8-inch (51-by-51-by-3-mm) structural-steel angles or 1-inch (- (25-mm-) diameter, cold-formed structural tubing to stiffen primary-frame flanges.
 5. Sag Bracing: Minimum 1-by-1-by-1/8-inch (25-by-25-by-3-mm) structural-steel angles.
 6. Base or Sill Angles: Minimum 3-by-2-inch (76-by-51-mm) zinc-coated (galvanized) steel sheet.
 7. Purlin and Girt Clips: Manufacturer's standard clips fabricated from steel sheet. Provide galvanized clips where clips are connected to galvanized framing members.
 8. Secondary End-Wall Framing: Manufacturer's standard sections fabricated from zinc-coated (galvanized) steel sheet.
 9. Framing for Openings: Channel shapes; fabricated from cold-formed, structural-steel sheet or structural-steel shapes. Frame head and jamb of door openings and head, jamb, and sill of other openings.
 10. Miscellaneous Structural Members: Manufacturer's standard sections fabricated from cold-formed, structural-steel sheet; built-up steel plates; or zinc-coated (galvanized) steel sheet; designed to withstand required loads.
- D. Bracing: Provide adjustable wind bracing as follows:
1. Rods: ASTM A 36/A 36M; ASTM A 572/A 572M, Grade 50 (345); or ASTM A 529/A 529M, Grade 50 (345); minimum 1/2-inch- (13-mm-) diameter steel; threaded full length or threaded a minimum of 6 inches (152 mm) at each end.
 2. Angles: Fabricated from structural-steel shapes to match primary framing, of size required to withstand design loads.

2.2 METAL BUILDING SYSTEMS

- A. Description: Provide a complete, integrated set of metal building system manufacturer's standard mutually dependent components and assemblies that form a metal building system capable of withstanding structural and other loads, thermally induced movement, and exposure to weather without failure or infiltration of water into building interior.
 - 1. Provide metal building system of size and with bay spacings, roof slopes, and spans indicated.
- B. Primary-Frame Type:
 - 1. Rigid Clear Span: Solid-member, structural-framing system without interior columns.
- C. End-Wall Framing: Manufacturer's standard, for buildings not required to be expandable, consisting of primary frame, capable of supporting one-half of a bay design load, and end-wall columns.
- D. Secondary-Frame Type: Manufacturer's standard purlins and joists and exterior-framed (bypass) girts.
- E. Eave Height: 20 feet (6.1 m).
- F. Bay Spacing: 21 feet (6.4 m).
- G. Roof Slope: 4 inches per 12 inches (1:3).
- H. Roof System: Manufacturer's standard vertical-rib, standing-seam metal roof panels with field-installed insulation.
- I. Exterior Wall System: Manufacturer's standard reverse-rib, semi concealed-fastener metal wall panels.

2.3 METAL BUILDING SYSTEM PERFORMANCE

- A. Delegated Design: Design metal building system, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Thermal Movements: Allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base engineering calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

- C. Source Limitations: Obtain metal building system components, including primary and secondary framing and metal panel assemblies, from single source from single manufacturer.
- D. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
 - 2. AWS D1.3, "Structural Welding Code - Sheet Steel."
- E. Structural Steel: Comply with AISC 360, "Specification for Structural Steel Buildings," for design requirements and allowable stresses.
- F. Cold-Formed Steel: Comply with AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members" for design requirements and allowable stresses.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver components, sheets, panels, and other manufactured items so as not to be damaged or deformed. Package metal panels for protection during transportation and handling.
- B. Unload, store, and erect metal panels in a manner to prevent bending, warping, twisting, and surface damage.
- C. Stack metal panels horizontally on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal panels to ensure dryness, with positive slope for drainage of water. Do not store metal panels in contact with other materials that might cause staining, denting, or other surface damage.

1.8 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation only when weather conditions permit metal panels to be installed according to manufacturers' written instructions and warranty requirements.
- B. Field Measurements:
 - 1. Established Dimensions for Foundations: Comply with established dimensions on approved anchor-bolt plans, establishing foundation dimensions and proceeding with fabricating structural framing without field measurements. Coordinate anchor-bolt installation to ensure that actual anchorage dimensions correspond to established dimensions.
 - 2. Established Dimensions for Metal Panels: Where field measurements cannot be made without delaying the Work, either establish framing and opening dimensions and proceed with fabricating metal panels without field measurements, or allow for field trimming metal panels. Coordinate construction to ensure that actual building dimensions, locations of structural members, and openings correspond to established dimensions.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace fire extinguishers that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:
 - a. Failure of hydrostatic test according to NFPA 10.
 - b. Faulty operation of valves or release levers.
 2. Warranty Period: Six years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PORTABLE, HAND-CARRIED FIRE EXTINGUISHERS

- A. Fire Extinguishers: Type, size, and capacity for each fire protection cabinet and mounting bracket indicated.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. J. L. Industries, Inc.; a division of Activar Construction Products Group.
 - b. Larsen's Manufacturing Company.
 - c. Potter Roemer LLC.
 2. Valves: Manufacturer's standard.
 3. Handles and Levers: Manufacturer's standard.
 4. Instruction Labels: Include pictorial marking system complying with NFPA 10, Appendix B.
- B. Multipurpose Dry-Chemical Type in Steel Container - FE: UL-rated 2-A:10-B:C, 5-lb (2.3-kg) nominal capacity, with monoammonium phosphate-based dry chemical in enameled-steel container.

2.2 MOUNTING BRACKETS

- A. Mounting Brackets: Manufacturer's standard steel, designed to secure fire extinguisher to wall or structure, of sizes required for types and capacities of fire extinguishers indicated, with plated or red baked-enamel finish.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

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2.4 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces of fire protection cabinets from damage by applying a strippable, temporary protective covering before shipping.
- C. Finish fire protection cabinets after assembly.
- D. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.5 STEEL FINISHES

- A. Surface Preparation: Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1, "White Metal Blast Cleaning". After cleaning, apply a conversion coating suited to the organic coating to be applied over it.
- B. Baked-Enamel or Powder-Coat Finish: Immediately after cleaning and pretreating, apply manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's written instructions for applying and baking to achieve a minimum dry film thickness of 2 mils (0.05 mm).
 - 1. Color and Gloss: White.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine walls and partitions for suitable framing depth and blocking where semirecessed cabinets will be installed.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Prepare recesses for semirecessed fire protection cabinets as required by type and size of cabinet and trim style.

3.3 INSTALLATION

- A. General: Install fire protection cabinets in locations and at mounting heights indicated or, if not indicated, at heights indicated below:

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B.
- B. Transparent Acrylic Sheet: ASTM D 4802, Category A-1 (cell-cast sheet), 3 mm thick, with Finish 1 (smooth or polished).

2.2 FIRE PROTECTION CABINET - FEC

- A. Cabinet Type: Suitable for fire extinguisher.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. J. L. Industries, Inc., a division of Activar Construction Products Group; Ambassador Series, 1816.
 - b. Larsen's Manufacturing Company; Architectural Series, 2409-5R.
 - c. Potter Roemer LLC; Alta Series, 7012.
- B. Cabinet Construction: Nonrated.
- C. Cabinet Material: Steel sheet.
- D. Semirecessed Cabinet: Cabinet box partially recessed in walls of sufficient depth to suit style of trim indicated; with one-piece combination trim and perimeter door frame overlapping surrounding wall surface with exposed trim face and wall return at outer edge (backbend). Provide where walls are of insufficient depth for recessed cabinets but are of sufficient depth to accommodate semirecessed cabinet installation.
 - 1. Square-Edge Trim: 1-1/4- to 1-1/2-inch (32- to 38-mm) backbend depth.
- E. Cabinet Trim Material: Steel sheet.
- F. Door Material: Steel sheet.
- G. Door Style: Vertical duo panel with frame.
- H. Door Glazing: Acrylic sheet.
 - 1. Acrylic Sheet Color: Clear transparent acrylic sheet.
- I. Door Hardware: Manufacturer's standard door-operating hardware of proper type for cabinet type, trim style, and door material and style indicated.
 - 1. Provide projecting lever handle with cam-action latch.
 - 2. Provide continuous hinge, of same material and finish as trim, permitting door to open 180 degrees.